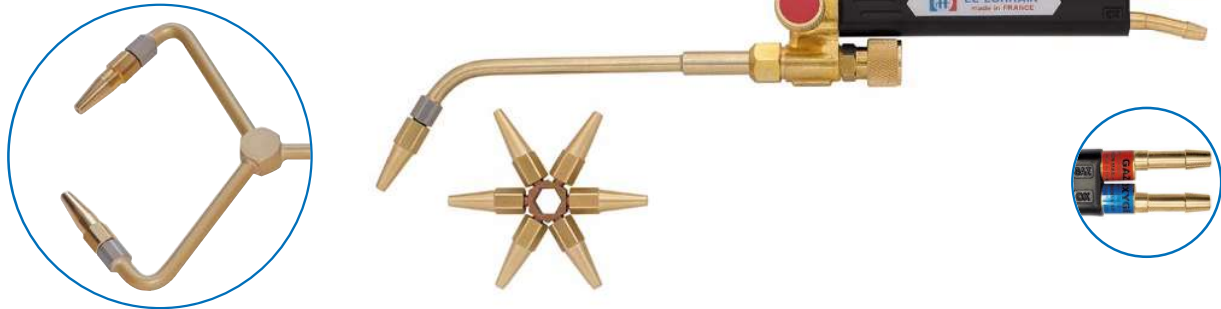


S0 type

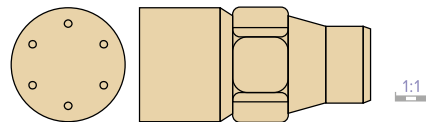
REF. 010200



Ref.	Capacity in mm	Overall torch length	Weight in kg	Description	Accessory	Thread
010150	0,40 to 4	330	0,32	Brass lance		8 x 100
010355	0,40 to 4	330	0,33	Hard chrome plating brass		8 x 100
010200	0,40 to 4	340	0,33	Brass lance to receive the tips	7 tips from 40 to 400 l/h	8 x 100
010300	0,40 to 4	350	0,39	With flashback arrestor		8 x 100
010270	2	Tailor-made	According to length	Twin-nose lance with tailor-made gap between the elbows	1 spout mounted at each of the two ends, flow rate chosen by the customer.	8 x 100
010280	2	Tailor-made	According to length	Dual elbow nozzle with tailor-made gap with builtin flashback arrestor		8 x 100

TIPS AND BURNERS

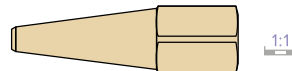
Multi-flame



Ref.	Flow l/h	Thread
013202	400	8 x 100

REF. 015101 Complete tips holder wrench, 7 tips, 40 to 400 L/h

Single-flame



Ref.	Flow l/h	Thread
010261	25	8 x 100
010262	40	8 x 100
010263	63	8 x 100
010264	100	8 x 100
010265	160	8 x 100
010266	250	8 x 100
010267	315	8 x 100
010268	400	8 x 100
010269	500	8 x 100

PERFORMANCE TABLE

Dynamic oxygen operating pressure in bar	Dynamic Acetylene operating pressure in bar	Thickness to be welded in mm	Tips flow in l/h	Filler metal diameter in mm
1,3	0,3	0,4	40	Steel 0,6
1,3	0,3	0,5 to 0,7	63	Steel 0,8
1,5	0,5	0,8 to 1,0	100	Steel 1,0
1,5	0,5	1,0 to 1,6	160	Steel 1,2
1,5	0,5	1,6 to 2,5	250	Steel 1,6
1,5	0,5	2,5 to 4,0	315	Steel 2,0
1,5	0,5	4,0 to 5,0	400	Steel 2,4